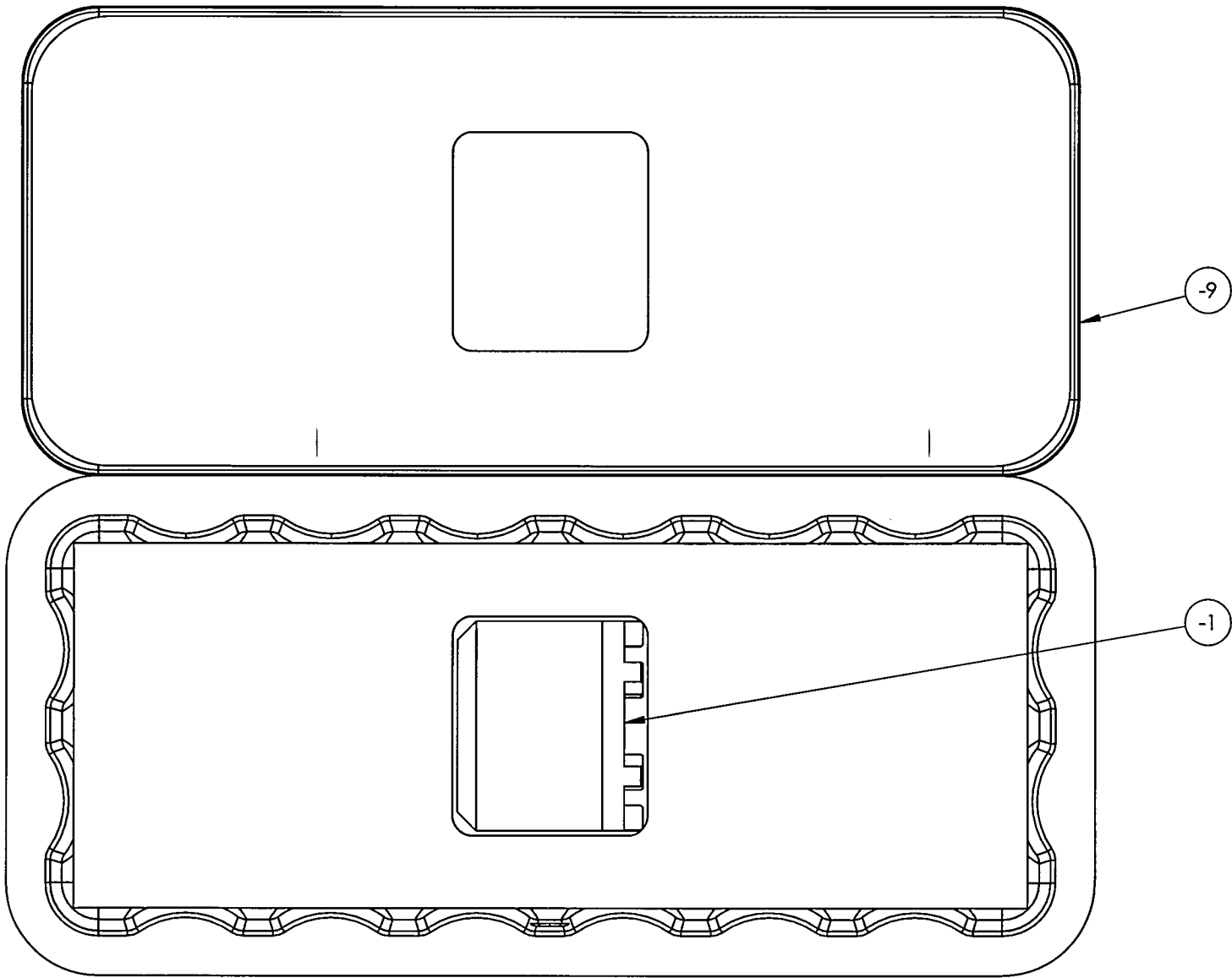



8		7		6		5		4		3		2		1	
ITEM #	QTY	PART #		TITLE		PG		REV.	DESCRIPTION		ECN #	DATE	BY	APPROVED	
-1	1	RBW6205G26551-3G-1		M/R SCISSOR LOCKNUT		2		1	RELEASED FOR PRODUCTION		-	4/13/2015	C	JAG	
-9	1	RBW6205G26551-3G-9		PACKAGING ASSY		3		B	TEMPLATE UPDATED, ASSY -9 PACKAGING ADDED		17-796	17.12.20	VM	ML	

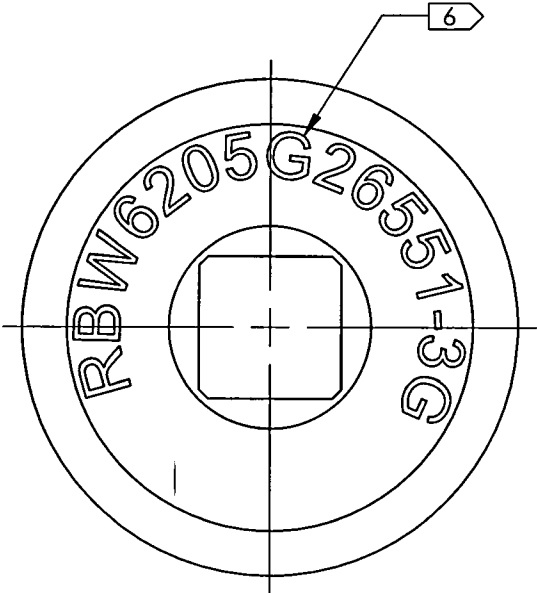
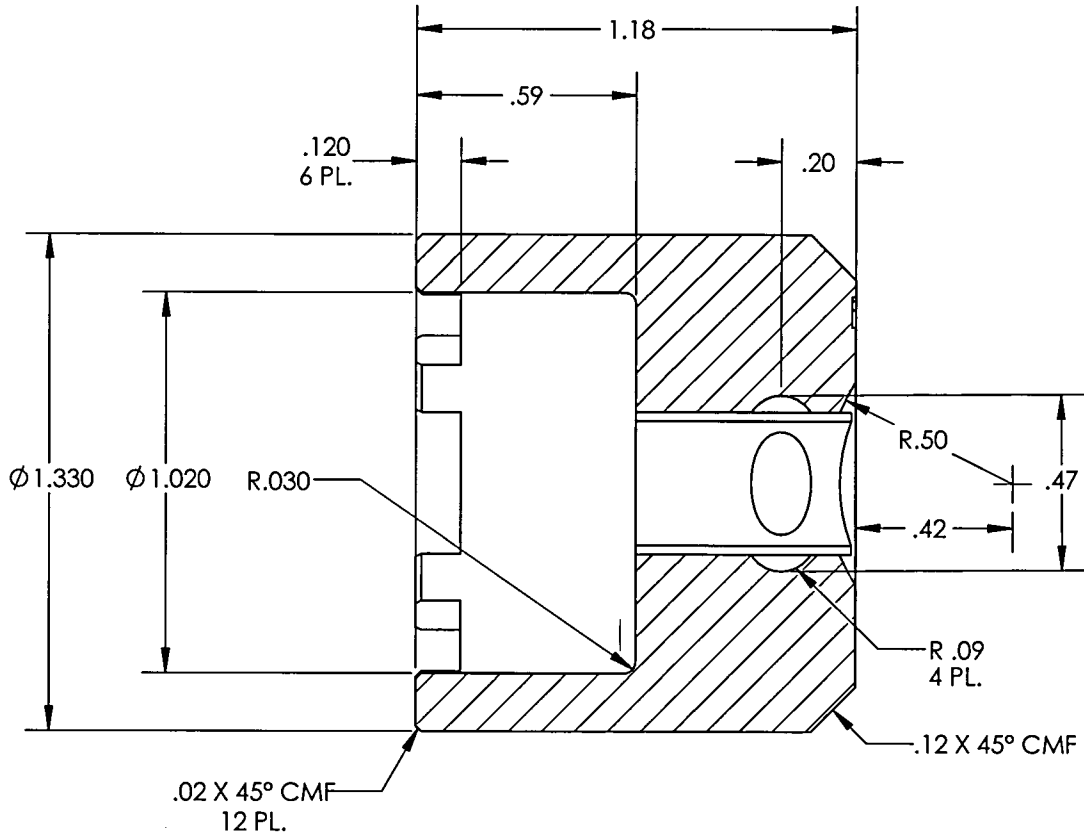
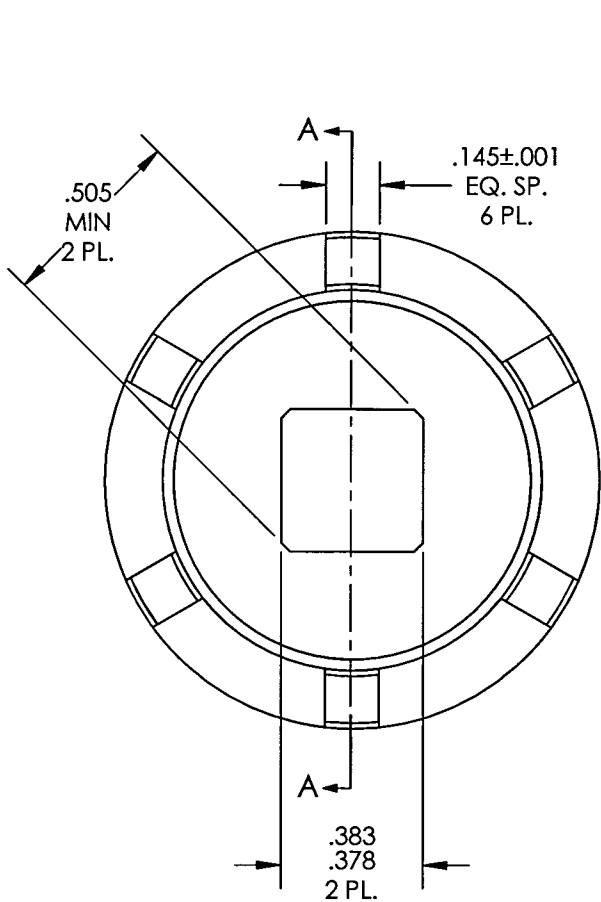


RBW6205G26551-3G MAIN ROTOR SCISSOR LOCKNUT

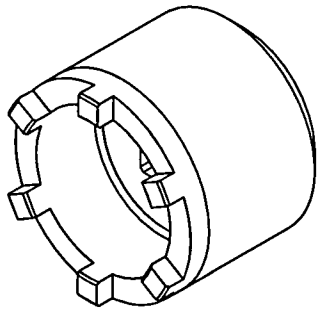
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

 Hawkesbury, Ontario, Canada			
TITLE MAIN ROTOR SCISSOR LOCKNUT			
PART NO. RBW6205G26551-3G			REV B
TOOL NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/20		TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY: VM 12/20/2017		.XX ± .01 ANGLES ± .5°	
CHECKED BY: ML 12/21/2017		.X ± .1 SURFACE ROUGHNESS	
MFG REVIEW BY: DD 01/02/2018		SCALE: NTS SHEET 1 OF 6	
APPROVED BY: ML 01/04/2018		COPYRIGHT © 2017 BY DART AEROSPACE LTD	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	ENGRAVE CHANGED FOR MACHINE ENGRAVE, TEMPLATE UPDATED, DIMENSION .145 CHANGED FOR .145 +/- .001, CAD PLATE YELLOW CHANGED FOR ZINC PLATE (SPEC UPDATED), MATERIAL 4140/4142 Q&T UPDATED FOR 4140/4142 (28-32 Rc)	17-796	17.12.20	VM	ML



SECTION A-A

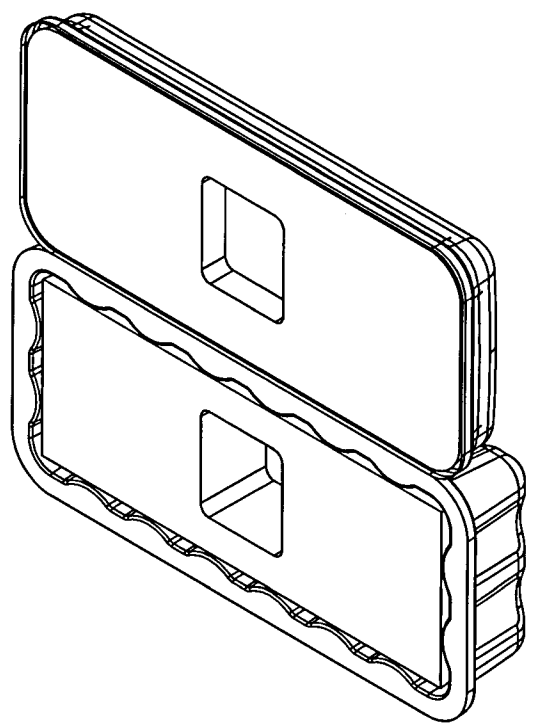
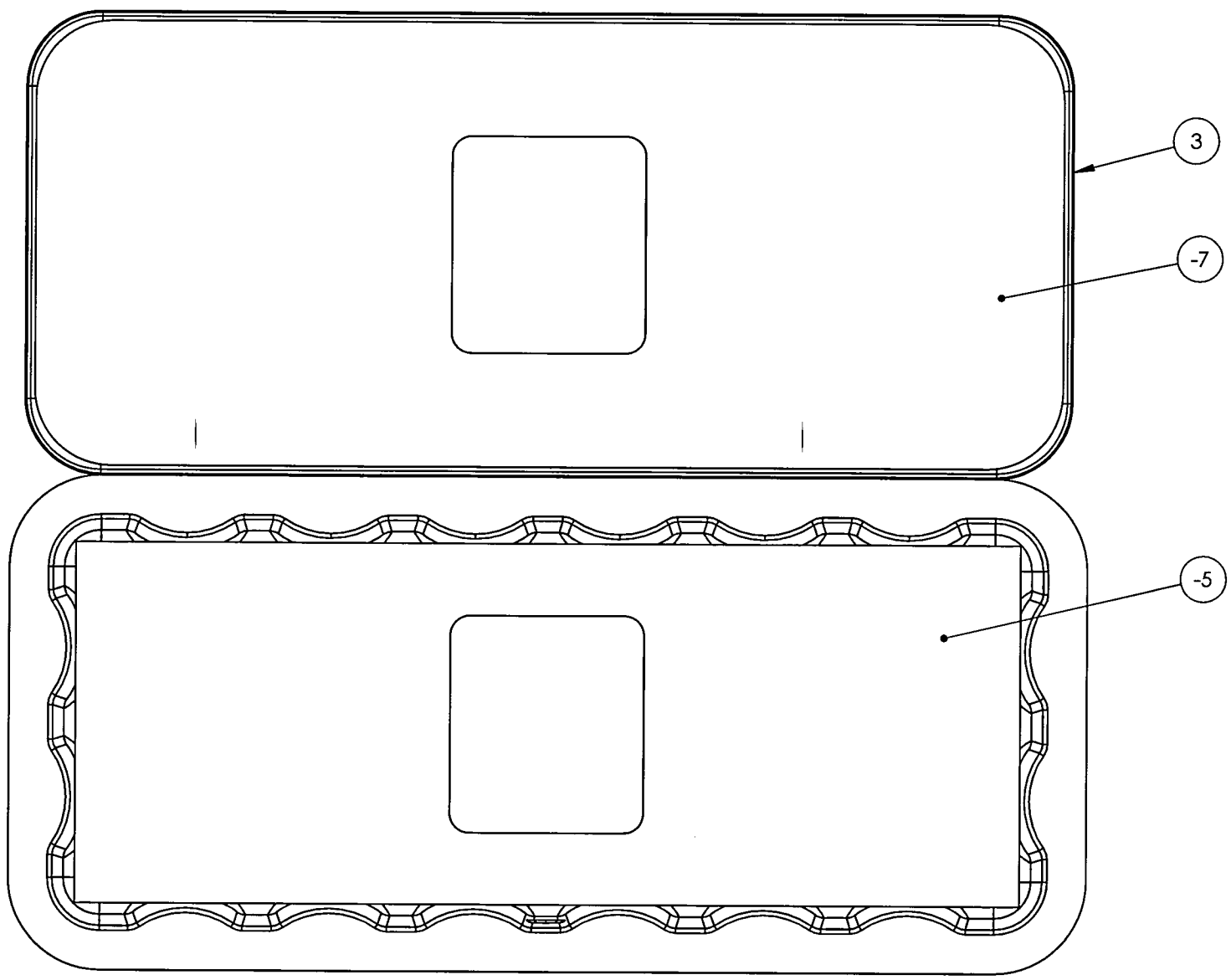


RBW6205G26551-3G-1 M/R SCISSOR LOCKNUT

- NOTES:
- 1) MATERIAL: 17-4 PH-H900 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N AS SHOWN, 0.010" DEEP

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE M/R SCISSOR LOCKNUT	
PART NO. RBW6205G26551-3G-1	REV B
TOOL NO. RBW6205G26551-3G	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/20	TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 12/20/2017	.XX ± .01 ANGLES ± .5°
CHECKED BY: ML 12/21/2017	.X ± .1 SURFACE ROUGHNESS
MFG REVIEW BY: DD 01/02/2018	SCALE: NTS SHEET 2 OF 6
APPROVED BY: ML 01/04/2018	COPYRIGHT © 2017 BY DART AEROSPACE LTD
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8		7		6		5		4		3		2		1	
ITEM #	QTY	PART #	TITLE		PG			REV.	DESCRIPTION		ECN #	DATE	BY	APPROVED	
-5	1	RBW6205G26551-3G-5	BOTTOM FOAM		4			B	PACKAGING ASSY ADDED		17-796	17.12.20	VM	ML	
-7	1	RBW6205G26551-3G-7	TOP FOAM		5										
3	1	PELICAN #APP-1030-E	PELICAN CASE		-										

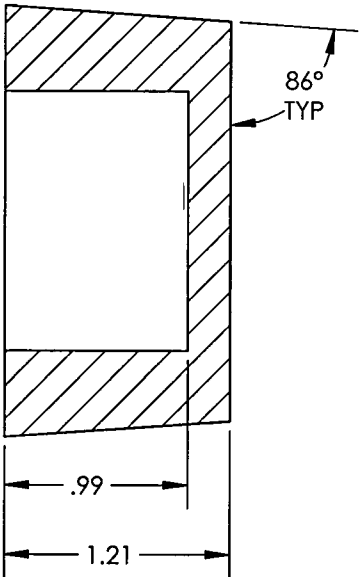
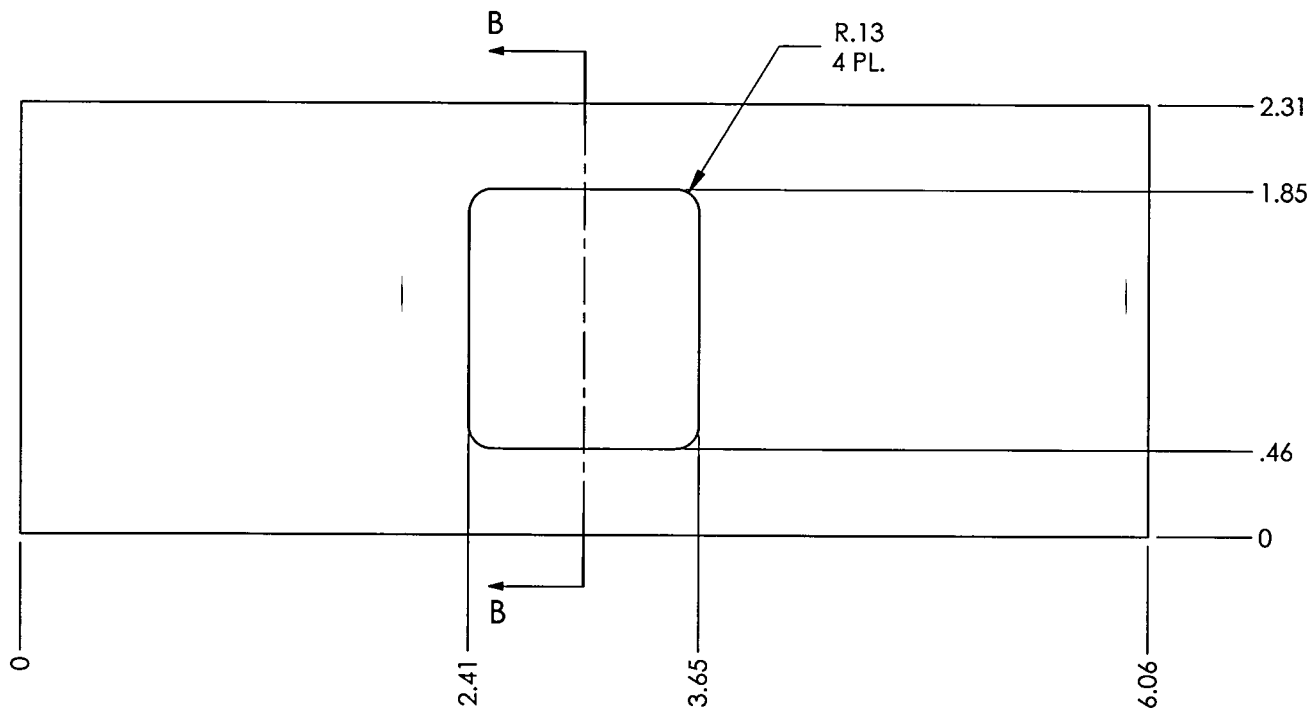
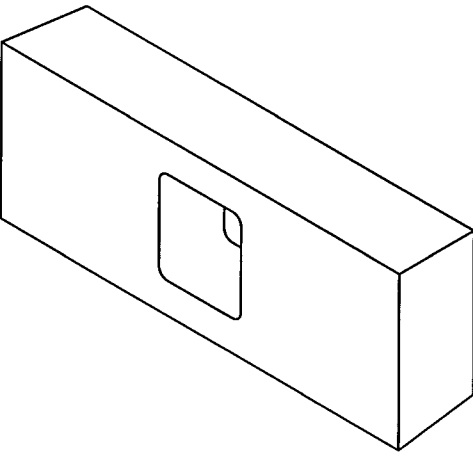


RBW6205G26551-3G-9 PACKAGING ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE PACKAGING ASSY			
PART NO. RBW6205G26551-3G-9		REV B	
TOOL NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.6M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 17/12/20	TOLERANCES:	
DRAWN BY:	VM 12/20/2017	.XXX ±.005 FRACTIONS ± 1/8	
CHECKED BY:	ML 12/21/2017	.XX ±.01 ANGLES ±.5°	
MFG REVIEW BY:	DD 01/02/2018	.X ±.1 SURFACE ROUGHNESS	
APPROVED BY:	ML 01/04/2018	SCALE: NTS	SHEET 3 OF 6
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	TEMPLATE UPDATED	17-796	17.12.20	VM	ML



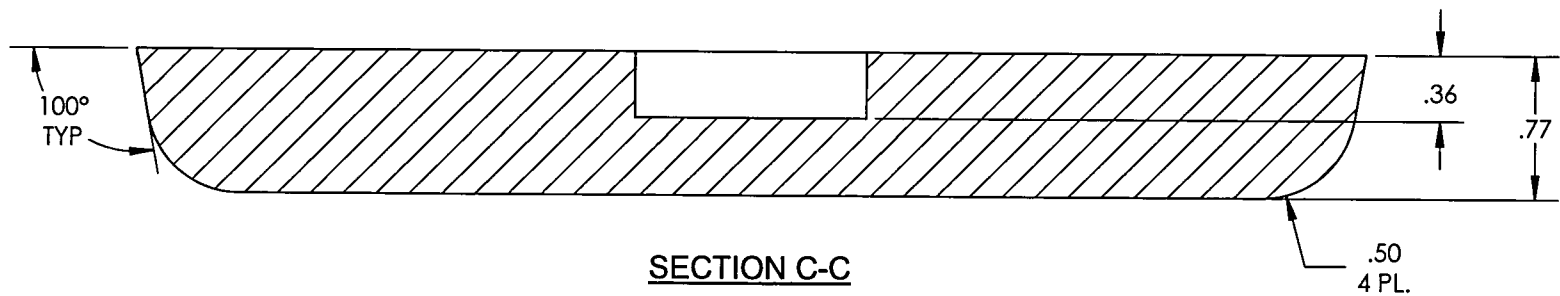
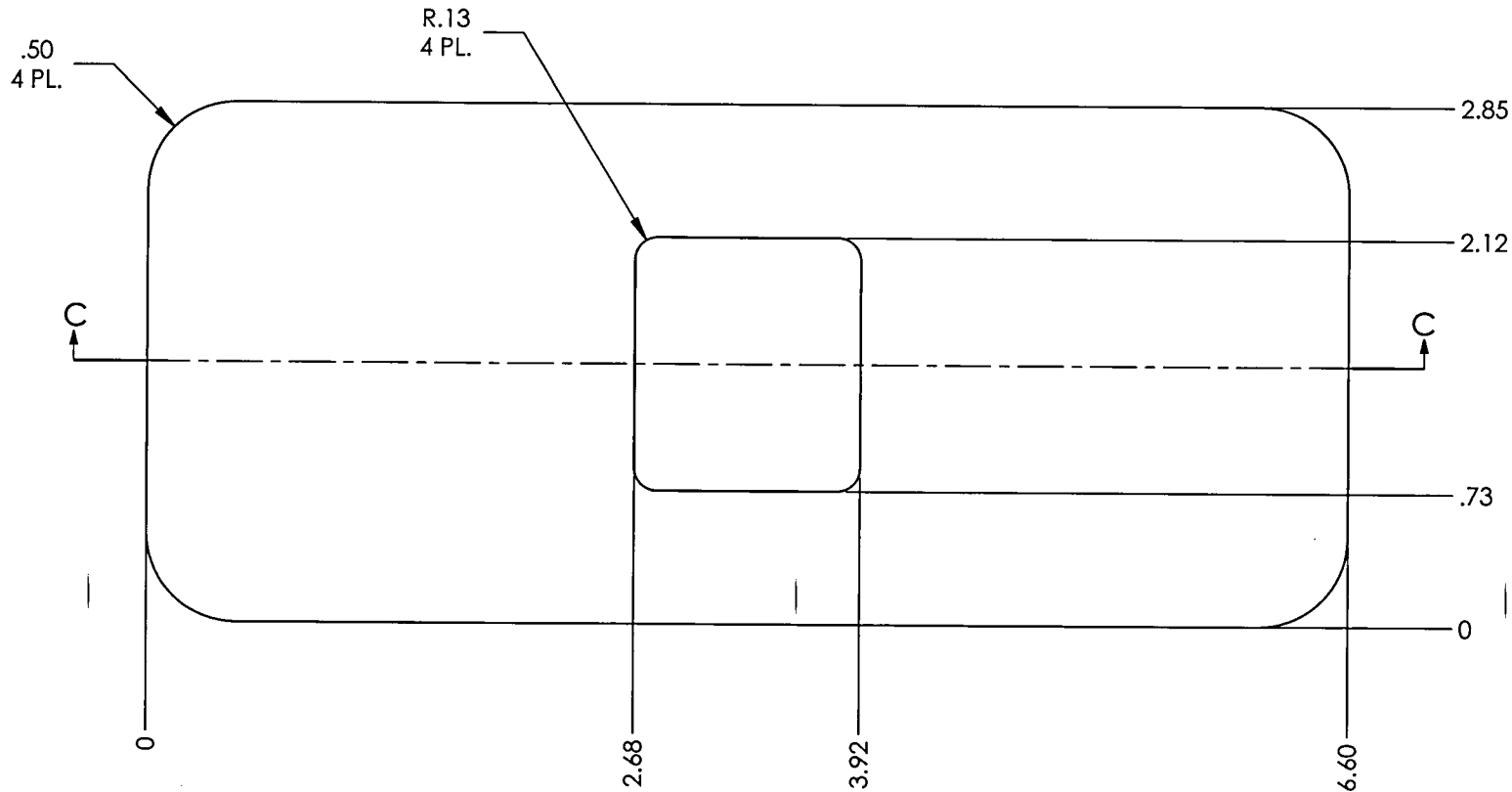
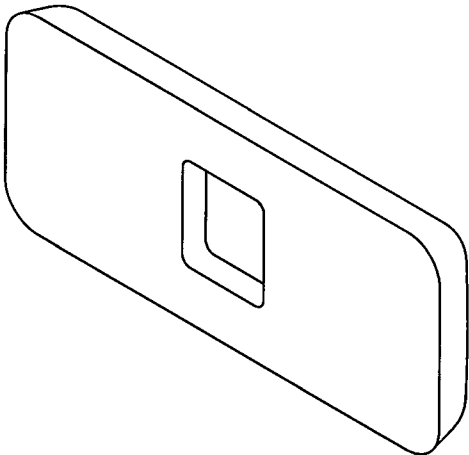
SECTION B-B

RBW6205G26551-3G-5 BOTTOM FOAM

- NOTES:
- 1) MATERIAL: Y20 BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

 DART AEROSPACE			
Hawkesbury, Ontario, Canada			
TITLE BOTTOM FOAM			
PART NO. RBW6205G26551-3G-5		REV B	
TOOL NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 17/12/20	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 12/20/2017	.XX ± .01	ANGLES ± .5°
CHECKED BY:	ML 12/21/2017	.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY:	DD 01/02/2018	SCALE: NTS	
APPROVED BY:	ML 01/04/2018	SHEET 4 OF 6	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	TEMPLATE UPDATED	17-796	17.12.20	VM	ML



SECTION C-C

RBW6205G26551-3G-7 TOP FOAM

- NOTES:
- 1) MATERIAL: Y20 BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE TOP FOAM			
PART NO. RBW6205G26551-3G-7		REV B	
TOOL NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/20		TOLERANCES:	
DRAWN BY: VM 12/20/2017		.XXX ± .005	
CHECKED BY: ML 12/21/2017		.XX ± .01	
MFG REVIEW BY: DD 01/02/2018		.X ± .1	
APPROVED BY: ML 01/04/2018		FRACTIONS ± 1/8	
		ANGLES ± .5°	
		SURFACE ROUGHNESS	
		SCALE: NTS	
		SHEET 6 OF 6	
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